

Date: Thursday, 19/03/2009 5:14:05 PM
 User: Julie Dawson

Process Sheet

| | | | | | | |
|-----------------------|--|---------------------------|--------------|------------------|----------------|--|
| Customer | CU-DAR001 | Dart Helicopters Services | Drawing Name | : BASKET RIBS | | |
| Job Number | : 46627 | | | | | |
| Estimate Number | : 13652 | | | | | |
| P.O. Number | : | | | Part Number | : D22351 | |
| This Issue | : 19/03/2009 | | | Drawing Number | : D2235 REV B1 | |
| Prsht Rev. | : NC | | | Project Number | : N/A | |
| First Issue | : / / | | | Drawing Revision | : B1 | |
| Previous Run | : 46474 | | | Material | : | |
| Written By | : | | | Due Date | : 25/03/2009 | |
| Checked & Approved By | : <i>JUL 09-03-2009</i> | | | Qty: | 8 | |
| Comment | : Est Rev:A New Issue 08-12-01 DD verified by:EC | | | Um: | Each | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

1.0

D31661

Basket Hoop



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Basket Hoop

Batch: *1346475**SAD 09-03-23**(8)*

2.0 LARGE FAB 1 LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

1- Pick D3166-1 and cut as per dwg D2235 using DT8302

2- remove identification markings on tube

3- deburr

*SAD 09-03-23**(8)*

3.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*SAD 09-03-23**(8)*

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *W1**SAD 09-03-23**(8)*

5.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/03/24/10

Job Completion

*MF 09-03-24*

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

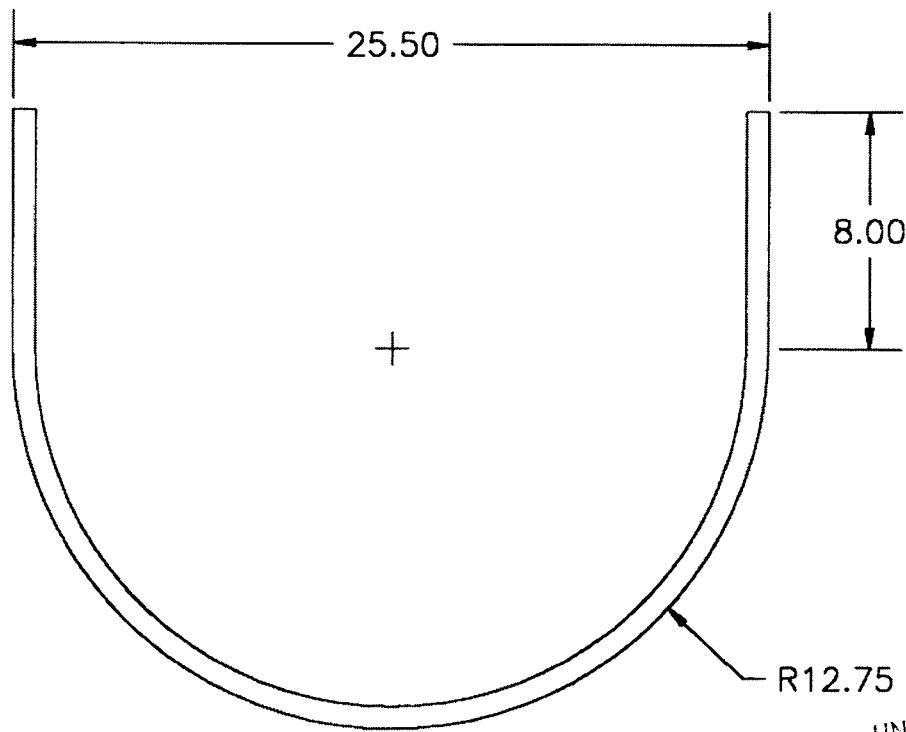
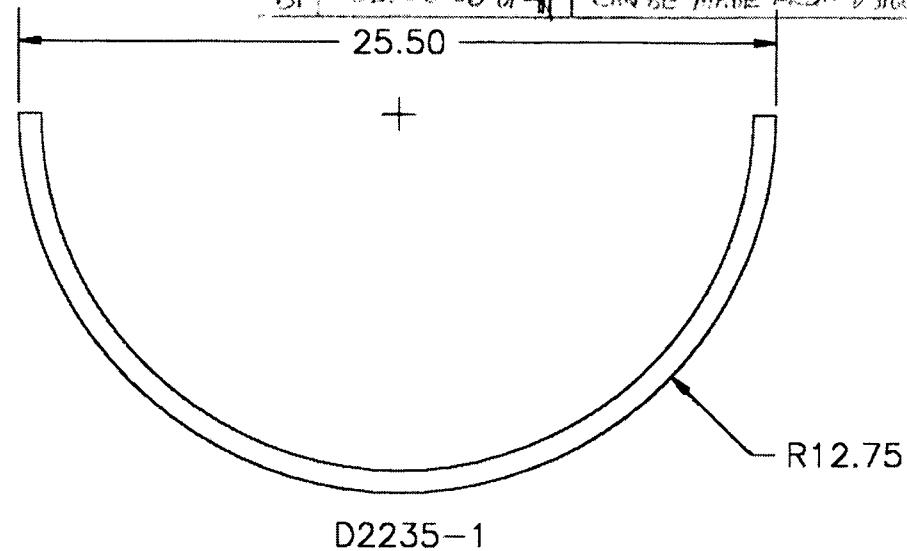
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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NOTE: Date & initial all entries



| | | | | |
|-------------------------------|--------------------------------|--|--------|--------------|
| DESIGN B. WILLIAMS | DRAWN BY B. WILLIAMS | DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA | | |
| CHECKED <i>B. Williams</i> | APPROVED <i>B. Williams</i> | DRAWING NO. D2235 | REV. B | SHEET 1 OF 1 |
| DATE 94:12:16 | TITLE BASKET RIBS | | SCALE | |

RELEASED
06/05/07



CAN BE MADE FROM D3166-1 

MATERIAL: 304/316 SS, 3/4 X 3/4 X 0.063 WALL SQR.^W

75
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
QR. NO. 46621

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries